

3M™ Laminating Adhesives – Core Range Selection Process

METAL SURFACES (HSE):

Copper
Aluminium
Zinc
Tin
Lead
Stainless Steel
Glass

HIGH SURFACE ENERGY PLASTICS (HSE):

Kapton®
Phenolic
Nylon®
Alkyd Enamel
Polyester
Epoxy Paint
PU Paint
ABS
Polycarbonate
PVC Rigid
Noryl® Resin
Acrylic

HIGH SURFACE ENERGY:
3M™ 200MP
High Performance Acrylic Adhesive

START BY CHOOSING YOUR SURFACE

LOW SURFACE ENERGY:
3M™ 300LSE
High Strength Acrylic Adhesive

LOW SURFACE ENERGY PLASTICS (LSE):

PVA
Polystyrene
Acetal
Prolane® Paint
EVA
Polyethylene
Polypropylene
Tedlar®
Teflon®

SMOOTH SURFACE

TEXTURED SURFACE

SMOOTH SURFACE

TEXTURED SURFACE

UV SCREEN PRINTABLE SP-7514

ROLLS 467MP

ROLLS 468MP

ROLLS 9471LE

ROLLS 9472LE

SHEETS 7952MP

SHEETS 7955MP

SHEETS 8132LE

SHEETS 8153LE

SHEETS* 7962MP

SHEETS* 7965MP



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* Has 140gsm Lay-Flat Poly-Coated liner for kiss cutting and selective die-cutting. The above substrate information is provided as a guide. Formulation modifications or surface coatings can substantially alter surface energies. Kapton, Nylon, Tedlar and Teflon are registered trademarks of Dupont. Noryl is a registered trademark of General Electric. Prolane is a registered trademark of Sherwin-Williams Company. 3M is a trademark of 3M Company.

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Specify the Industry Standard.

3M Innovation



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